



SeaStar Power Assist Purge Instructions:

For SeaStar PA series Power Assist equipped systems

Step 1: Verify that the Power Assist pump and any autopilot accessories are powered down, key off. Connect the Bubble Purge Pro to the helm and the cylinder following the Bubble Purge Pro instructions posted on the website. Fill/prime the helm and bleed the entire system via the cylinder bleed fittings as instructed for a normal bleed sequence, when air bubbles disappear, close the bleed fittings on the cylinder.

Step 2: Disconnect the Cylinder Attachment from the female quick connect of the return hose. The return hose disconnect is located about 4 to 5 feet away from the check valve/tee assembly on the Pro SC and Pro DC. Connect the female Bubble Purge return hose fitting to the external bleed fitting on the power assist pump. Open the bleed valve carefully about one full turn, and turn the wheel multiple revolutions in both directions until air bubbles stop pushing out of the Power Assist pump into the return hose. Close the bleed fitting on the PA pump and disconnect the return hose.

Step 3: Re-connect the return hose to the cylinder attachment with attachment connected to the cylinder. Open cylinder bleed valves and then repeat Step 1 until no more air bubbles are visible in the return hose/cylinder attachment.

Step 4: Close bleed fittings, go to key-on to power up all PA and Auto Pilot pumps and test the steering system and components to verify factory specifications are met according to manufacturer/owner manual.